

LINE-BREAKING PERMITS

PERMIT WORK | THINK AHEAD. CONTROL THE HAZARD. PROTECT THE CREW.

Today we are discussing line-breaking permits. Review the job, identify the specific exposure, and agree on the controls before work begins.

COMMON HAZARDS AND SAFEGUARDS

- Positively identify the line and its contents
- Verify isolation, depressurization, draining, and flushing
- Check temperature, trapped pressure, and residual chemicals
- Use shields and loosen connections from the safest position
- Wear specified chemical and respiratory protection
- Stop if pressure, flow, odor, or unexpected material appears

THE COMMON-SENSE CHECK

- 1 What can go wrong during line-breaking permits?
- 2 Which of today's conditions increases the risk?
- 3 Are isolation, permits, and equipment verified?
- 4 Does everyone understand the controls and limits?
- 5 What will make us stop, withdraw, or raise the alarm?

CONTROL THE EXPOSURE

PLAN

Positively identify the line and its contents

VERIFY

Verify isolation, depressurization, draining, and flushing

CONTROL

Check temperature, trapped pressure, and residual chemicals

RESPOND

Stop if pressure, flow, odor, or unexpected material appears

ASK THE CREW

1. Where could this hazard affect us during today's work?

2. Which control must be verified before we begin?

3. What condition requires us to stop work or evacuate?

DATE: _____ SUPERVISOR: _____ CREW / LOCATION: _____